

# An Extended Micromechanics Method for Probing Interphase Properties in Polymer Nanocomposites

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## Abstract

Inclusions comprised on filler particles and interphase regions commonly form complex morphologies in polymer nanocomposites. Addressing these morphologies as systems of overlapping simple shapes allows for the study of dilute particles, clustered particles, and interacting interphases all in one general modeling framework. To account for the material properties in these overlapping geometries, *weighted-mean* and *additive* overlapping conditions are introduced and the corresponding inclusion-wise integral equations are formulated. An extended micromechanics method based on these overlapping conditions for linear elastic and viscoelastic heterogeneous material is then developed. An important feature of the proposed approach is that the effect of both the geometric overlapping (clustered particles) and physical overlapping (interacting interphases) on the effective properties can be distinguished. We apply the extended micromechanics method to a viscoelastic polymer nanocomposite with interphase regions, and estimate the properties and thickness of the interphase region based on experimental data for carbon-black filled styrene butadiene rubbers.

*Keywords:* Micromechanics, overlapping geometries, Boolean-Poisson model, polymer composite, viscoelasticity, interphase, inverse problem

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## 1. Introduction

Nanoparticle-reinforced polymer composites have attracted intense attention in the research and industrial communities during the past decades. As the size of filler particles approaches the nano-scale, composite materials may exhibit advantageous thermal, electrical or mechanical properties, even with addition of a small amount of fillers [1, 2]. Because of these extraordinary behaviors, polymer nanocomposites also show promise as multi-functional materials in automotive and aerospace industries [3].

Many polymer fillers do not adhere to simple geometric shapes (i.e., spheres, diamonds, cylinders). Rather, fillers, such as carbon-black in tire applications, tend to have irregular geometries and to form networks of agglomerated filler particles [4]. Even, more pristine filler particle structures, such as nano-diamonds, will form larger aggregates unless explicitly processed to prevent such formation [5].

Both experiments and molecular dynamics (MD) simulations have suggested that there exists an interphase region in the vicinity of a nanoparticle, with dramatically different thermal-mechanical, mechanical and structural properties than observed in bulk polymer [6, 7, 8, 9]. For example, Cheng et al. measured the modulus of confined polymer films adjacent to a plane substrate through atomic force microscopy (AFM)-based indentation, and the thickness of the interphase is found to be around several tens of nanometers [9]. However, directly measuring mechanical properties (e.g., dynamic moduli) of the interphase in a nanoparticle-reinforced polymer composite can be challenging and/or time-consuming. In this paper, we are interested in using the overall mechanical properties of the polymer composite to inversely predict the

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19 interphase properties. This motivates us to develop a general homogenization method in a natural and  
20 efficient way, that allows us to consider the shape and spacial distributions of the nanoparticles, properties  
21 of the interphase and, more importantly, the effects of overlapping regions.

22 Considerable effort has been put into homogenizing polymer composites with interphase regions using  
23 direct numerical simulations (DNS). Qiao et al.[3] and Peng et al.[10] used finite element (FE) methods  
24 to analyze the effects of interphase overlap and particle clustering, as well as shapes and orientations of  
25 nano-particles on the elastic and viscoelastic properties of the nanocomposite. In their FE models for  
26 nanocomposites, a representative-volume-element (RVE) is defined to be large enough to statistically rep-  
27 resent the heterogeneous material while the overall properties are simultaneously independent of boundary  
28 conditions. Due to the resolution of a finite-element mesh needed to properly resolve strain and property  
29 gradients in the interphase, simulations on the RVE scale can become computationally expensive. Fast  
30 Fourier Transformation (FFT)-based methods [11] usually require less computational resources than FE  
31 method due to the high efficiency of existing FFT algorithms; however, the mesh in FFT-based method  
32 needs to be uniform and its convergence will be deteriorated if one material phase becomes much stiffer (or  
33 softer) than the others [12].

34 On the other hand, analytical micromechanics models have much lower computational cost than FE or  
35 FFT-based methods. We will discuss several categories of analytical micromechanics methods. The first  
36 category of micromechanics methods begins from the work of Hashin and Shtrikman [13, 14, 15], who gave  
37 the upper and lower bounds for the effective properties of heterogeneous materials based on variational  
38 principles. Their closed-form solutions depend on the volume fraction of the inclusion or secondary phase  
39 but ignore other key factors, such as the inclusion shapes and distributions. In order to improve the accu-  
40 racy and universality of this model, higher-order bounds have been proposed which incorporate statistical  
41 microstructural information, such as two-point and three-point correlation functions [16, 17]. The second  
42 category of micromechanics methods dates back to the work of Eshelby [18], which gave the exact solution  
43 of the stress field for one ellipsoidal inclusion embedded in an infinite matrix. Several mean-field approaches  
44 were proposed based on Eshelby’s solution, such as the Mori-Tanaka method [19] and self-consistent methods  
45 [20, 21, 22]. For polymer nanocomposite, these theories can be generalized for use with linear viscoelas-  
46 ticity by considering the Fourier transformation of the constitutive law to the frequency domain [23, 24].  
47 Approaches based on Eshelby’s solution are restricted to regular inclusion shapes such as ellipses in 2-  
48 Dimensions (2-D) and ellipsoids in 3-Dimensions (3-D). In order to deal with arbitrary inclusion shapes, Liu  
49 et al. developed self-consistent models which can consider arbitrary inclusion shape and strain distribution  
50 in the inclusion [25, 26].

51 A difficulty of most of the existing analytical micromechanics models is that simple shaped inclusions  
52 must remain unique, and the physical pictures behinds those models become vague once inclusions’ ranges of  
53 influence begin to overlap and strong interactions begin to occur. Mori-Tanaka and self-consistent methods  
54 are sensitive to the volume fraction of the inclusion phase, but cannot distinguish between inclusions that  
55 are well dispersed (nonoverlapping), clustered (overlapping) or strongly interacted (overlapping). In order to  
56 account for the local interaction between a nanoparticle and the matrix material in polymer nanocomposites,  
57 interphase effects were incorporated by Diani et al. [27] who added an interphase layer around the filler  
58 using a four-phase model [22]. Although the volume fraction of the interphase layer can be calibrated to  
59 match the experimental data, its geometric information (e.g., its shape when multiple inclusions interact)  
60 is missing. Moreover, when inclusions interact with each other and the inclusion phase starts to dominate  
61 overall properties, assumptions of many micromechanics models may fail. For example, the Mori-Tanaka  
62 method [19] and its variants, which are specifically applied to polymer nanocomposites [23], assume that  
63 the representative inclusion (including the interphase region for polymer nanocomposites) is embedded in  
64 the matrix, which only captures the physics for a material with dilute/weakly interacting inclusions.

65 In this paper, we propose a new extended micromechanics method that naturally handles general over-  
66 lapping inclusion geometries. The results of our new method is a model that addresses complex clusters  
67 of inclusions and the complex properties of interphase between several interacting inclusion, as discussed  
68 in Section 2. Mathematical formulations of overlapping conditions are introduced in Section 4. Section 5  
69 shows the general scheme of the extended micromechanics, and its predictions using the Boolean-Poisson  
70 model are compared with DNS results. In Section 6, the extended micromechanics method for overlapping

71 geometries will be applied to predict interphase properties in a viscoelastic polymer composite based on  
 72 experimental data. Concluding remarks are provided in Section 7.

## 73 2. Geometric Framework and Physics of Overlapping Inclusions

74 As a primer for our microstructural considerations, we first define inclusions and particles. For the  
 75 remainder of this work, a particle is defined as a distinct phase where the chemical composition of the  
 76 material differs from the matrix (e.g., a carbon-black filler in a polymer matrix is a particle). An inclusion  
 77 is defined as any region where their material moduli are different from the matrix material (e.g., a carbon-  
 78 black filler and its surrounding interphase region are together an inclusion). With this distinction, the  
 79 term *inclusion overlap* describes a scenario where either particles *overlap* to form a cluster of particles or  
 80 interphases overlap to form a region with unique interphase properties (see Figure 1). Thus, through the  
 81 concept of overlapping inclusions we can treat dilute or weakly interacting systems, clustered particles, and  
 82 interacting interphases all using one general geometric framework. Dilute systems occur when inclusions  
 83 do not interact (such as in Eshelby’s problem); whereas, in weakly interacting systems inclusions interact  
 84 indirectly by affecting the mean matrix properties (such as in the Mori-Tanaka model). By allowing for  
 85 overlapping interphases, the proposed model offers a succinct and general method to capture interphase  
 86 properties regardless of their spatially varying nature or the complexity of the inclusion network. By  
 87 allowing for overlapping particles, the proposed model extends classical theories for simple particle shapes  
 88 (such as the Eshelby and Mori-Tanaka methods) to any inclusion geometry that can be expressed as a union  
 of simple shape.

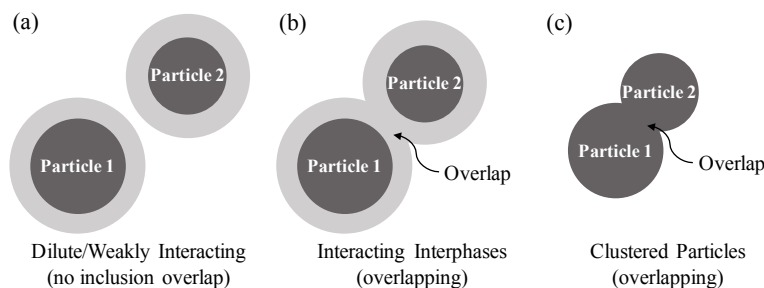


Figure 1: Three geometric inclusion configurations (a) dilute/weakly interacting inclusion, where inclusions do not overlap (b) interacting interphases, where interphases overlap but particles remain distinct (c) clustered particles, where the union of several simple particles forms arbitrarily complex clustered geometries.

89 This overlapping concept stems loosely from ideas of stochastic geometry which are often used to describe  
 90 wireless networks [28] (e.g., cellular phone towers with overlapping ranges of transmission). For example,  
 91 the Boolean-Poisson model employed in Section 5.2 is a common model in stochastic geometry.

92 As previously discussed, the interphase region around a particle is composed of matrix material but can  
 93 have dramatically different material properties. When two or more particles are near enough to each other  
 94 that their interphase regions overlap, the interphase properties in the overlapping region often takes on new  
 95 material properties that differ both from the matrix and the previous (non-overlapping) interphase [4].

96 We will adopt two methods to account for these overlapping properties: additive and weighted-mean,  
 97 where in the former, overlapping inclusion properties are summed and in the latter properties are computed  
 98 via a weighted-mean (and the weighting determines the allowed amount of particle overlap). Formal defini-  
 99 tions are given in equations (19) and (11). The utility of these overlapping methods is illustrated in Figure  
 100 2 and Figure 3.

101 Figure 2 shows the relative modulus in an overlapping region  $\delta\mathbf{C}(\mathbf{x})$  normalized by the relative inclusion  
 102 modulus  $\delta\mathbf{C}^c$  for a system with constant modulus inclusions. For the weighted-mean case, Figure 2(a) shows  
 103 large clusters with constant modulus, as would be expected in a polymer composite with irregular agglomer-  
 104 ated fillers [29]. However, Figure 2(b) shows peaks in modulus, due to the additive overlap condition, which  
 105

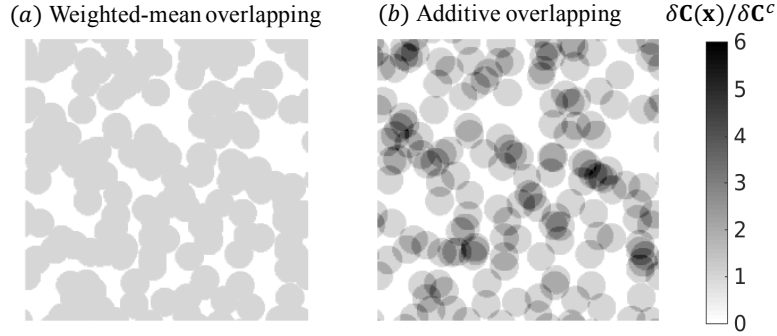


Figure 2: 2-D examples of Boolean-Poisson model under (a) weighted-mean (with all weights set to 1) and (b) additive overlapping conditions. The volume fraction of the inclusion phase is 70%. The relative modulus after overlapping  $\delta\mathbf{C}(\mathbf{x})$  is normalized by the inclusion modulus  $\delta\mathbf{C}^c$ .

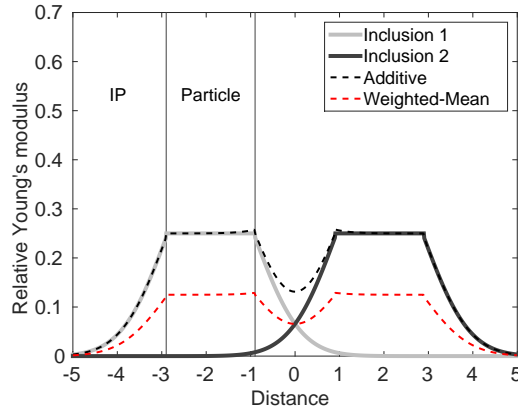


Figure 3: The example relative Young's modulus of two inclusions with an interphase (IP) region. The modulus of each particle is constant and the IP modulus is spatially varying. The weighted-mean profile is computed with equal particle and interphase weights.

106 does not seem physical. For this reason, the weighted mean method is preferred for clustered particles.  
 107 However, an alternative scenario is shown in Figure 3 which illustrates the utility of the additive condition.  
 108 As shown in the figure, when interphases with varying moduli overlap, the weighted-mean modulus does  
 109 not capture the particle properties. Thus, the weighted-mean condition may predict a large, potentially  
 110 unphysical drop in modulus. The additive modulus, however, captures the particle modulus well and results  
 111 in interphase properties that vary smoothly between particles (as is suggested by the illustration in Figure  
 112 16 of [4]). While the weighted-mean modulus behaves well for constant interphase properties, the additive  
 113 modulus is preferred for spatially varying interphase moduli.

### 114 3. Integral Equations and Homogenization of Multi-inclusion Systems

115 Let us first consider a heterogeneous material where all the phases are assumed to be linearly isotropic  
 116 and elastic. The matrix material is denoted as phase 0. If there is no body force, the equilibrium condition  
 117 in a material domain  $\Omega$  can be written as

$$\frac{\partial[C_{ijkl}(\mathbf{x})\varepsilon_{kl}(\mathbf{x})]}{\partial x_i} = 0 \quad \text{in } \Omega, \quad (1)$$

118 where  $\varepsilon_{kl}(\mathbf{x})$  is the local strain tensor. By treating the matrix material as a homogeneous reference medium  
 119 and introducing the concept of polarization stress [30], the original equilibrium condition can be reformulated

120 as an integral equation in terms of the strain  $\boldsymbol{\varepsilon}$ ,

$$\varepsilon_{ij}(\mathbf{x}) = \varepsilon_{ij}^0 - \int_{\Omega} \Phi_{ijkl}(\mathbf{x}, \mathbf{x}') \delta C_{klmn}(\mathbf{x}') \varepsilon_{mn}(\mathbf{x}') d\mathbf{x}' \quad \text{in } \Omega, \quad (2)$$

121 where  $\varepsilon_{ij}^0$  is the far field strain in the homogeneous reference medium without the appearance of any het-  
 122 erogeneous phase, and where we let  $\delta \mathbf{C}(\mathbf{x}) = \mathbf{C}(\mathbf{x}) - \mathbf{C}^0$ . The fourth-order Green's function of the reference  
 123 medium  $\Phi_{ijkl}(\mathbf{x}, \mathbf{x}')$  represents the strain contribution at  $\mathbf{x}$  from a concentrated external stress at  $\mathbf{x}'$ . Ex-  
 124 pressions of Green's functions for isotropic 2-D plane strain and 3-D material can be found in [21]. The  
 125 integral equation of strain is also known as Lippmann-Schwinger equation, and it should be noted that the  
 126 reference medium does not have to share the same properties as the matrix material. However we choose it  
 127 as the matrix material for the ease of developing the extended micromechanics method in Section 5.

128 By solving equation (2) in the material domain with prescribed boundary conditions, we can homogenize  
 129 the local responses to get the macroscopic properties. Before proceeding to the details of homogenization,  
 130 the material domain  $\Omega$  is defined to be a RVE, so that its size greatly exceeds the wavelength of the  
 131 local fluctuations of strain and stress fields. The overall properties of the RVE should not depend on the  
 132 boundary conditions, and it can be treated as a homogeneous material at the macro-scale. According to the  
 133 Hill-Mandel principle of macro-homogeneity [20], we have the following equation in the RVE domain  $\Omega$ ,

$$\langle \boldsymbol{\sigma} : \boldsymbol{\varepsilon} \rangle_{\Omega} = \langle \boldsymbol{\sigma} \rangle_{\Omega} : \langle \boldsymbol{\varepsilon} \rangle_{\Omega}, \quad (3)$$

134 where “:” represents the tensor contraction, and  $\langle \dots \rangle_{\Omega}$  denotes the volume averaging operator inside  $\Omega$ .  
 135 With the energy equivalence indicated by equation (3), the RVE can be treated as a homogeneous material  
 136 so that an effective constitutive relationship can be defined as,

$$\langle \boldsymbol{\sigma} \rangle_{\Omega} = \bar{\mathbf{C}} : \langle \boldsymbol{\varepsilon} \rangle_{\Omega}, \quad (4)$$

137 where  $\bar{\mathbf{C}}$  is the effective stiffness tensor of the heterogeneous material.

138 The average strain in the RVE can be determined by taking the volume average of strain inside  $\Omega$ ,

$$\bar{\boldsymbol{\varepsilon}} = \langle \boldsymbol{\varepsilon} \rangle_{\Omega} = \frac{1}{|\Omega|} \int_{\Omega} \boldsymbol{\varepsilon}(\mathbf{x}) d\mathbf{x}, \quad (5)$$

139 where  $|\Omega|$  is the volume of the RVE. Furthermore, the average stress inside the RVE domain is

$$\bar{\boldsymbol{\sigma}} = \langle \boldsymbol{\sigma} \rangle_{\Omega} = \frac{1}{|\Omega|} \int_{\Omega} [\mathbf{C}^0 + \delta \mathbf{C}(\mathbf{x})] \boldsymbol{\varepsilon}(\mathbf{x}) = \mathbf{C}^0 : \bar{\boldsymbol{\varepsilon}} + \langle \delta \mathbf{C}(\mathbf{x}) : \boldsymbol{\varepsilon}(\mathbf{x}) \rangle_{\Omega}. \quad (6)$$

140 As we can see from equation (6), the key step in the homogenization is to calculate the *average polarization*  
 141 *stress*  $\langle \delta \mathbf{C}(\mathbf{x}) : \boldsymbol{\varepsilon}(\mathbf{x}) \rangle_{\Omega}$  as a function of a certain macroscopic quantity (e.g., average strain  $\bar{\boldsymbol{\varepsilon}}$ ), and then the  
 142 effective stiffness tensor can be computed based on equation (4). Due to inclusion overlapping,  $\langle \delta \mathbf{C}(\mathbf{x}) :$   
 143  $\boldsymbol{\varepsilon}(\mathbf{x}) \rangle_{\Omega}$  is not naturally a linear combination of the contribution from each individual inclusion, which  
 144 blurs the physical picture behind most micromechanics methods which are based on a single representative  
 145 inclusion. As will be shown in Section 4, this issue can be resolved by properly choosing the overlapping  
 146 conditions, which govern the calculation of moduli in the overlapping region.

#### 147 4. Mathematical Formulations of Overlapping

148 As discussed in Section 1, most existing micromechanics methods cannot account for overlapping inclu-  
 149 sions. For example, let us consider a two-phase material with spherical inclusions embedded in the matrix.  
 150 If the inclusions do not overlap, the matrix phase is always continuous and dominates the overall properties  
 151 of the two-phase material. For no overlap (especially of an interphase region) to occur, the particle volume  
 152 fraction must remain low, as particle spacing must stay relatively large to avoid interactions. However,  
 153 when the inclusions can overlap, the inclusions can percolate through the matrix and become a competitor

154 of the matrix phase as the volume fraction increases. Most of the existing micromechanics methods (e.g.,  
 155 Mori-Tanaka method [19, 31] and self consistent method [20, 22]) can not account for these overlapping  
 156 effects because they have no mechanism for dealing with the material properties in the overlapping regions.  
 157 Another challenge in modeling the overlap is that the physics in the overlapping regions will vary with  
 158 material system. Thus, many different overlapping conditions may be necessary to account for a wide range  
 159 of overlapping phenomena.

160 In this section, we will introduce two basic overlapping conditions: 1) the weighted-mean overlapping  
 161 condition and 2) the additive overlapping condition. Then the new strain definitions and modified integral  
 162 equations in each inclusion, as well as expressions of the average polarization stress, will be derived under  
 163 both conditions. A unified micromechanics method will be proposed in Section 5 to predict the effective  
 164 properties of heterogeneous materials with overlapping effects.

165 Before introducing different overlapping conditions, we start with the RVE domain containing  $N$  over-  
 166 lapping inclusions. The domain of each inclusion is denoted as  $\Omega^r$ , with  $r = 1, 2, \dots, N$ . Due to the existence  
 167 of overlapping, we have

$$\bigcap_{r=1}^N \Omega^r \neq \emptyset. \quad (7)$$

168 The combined domain of all inclusion phases  $\Omega^c$  and domain of the matrix phase  $\Omega^m$  can be expressed as

$$\Omega^c = \bigcup_{r=1}^N \Omega^r, \quad \Omega^m = \Omega \setminus \bigcup_{r=1}^N \Omega^r. \quad (8)$$

169 Furthermore, the volume fraction of the inclusion phase is

$$f_c = \frac{|\Omega^c|}{|\Omega|}, \quad \text{with } |\Omega| = |\Omega^c| + |\Omega^m|. \quad (9)$$

170 Here we use the characteristic function to identify the region of each inclusion,

$$\chi_r(\mathbf{x}) = \begin{cases} 1 & \text{if } x \in \Omega^r \\ 0 & \text{otherwise} \end{cases}, \quad (10)$$

171 where  $\chi^r(\mathbf{x})$  is the characteristic function of the  $r$ -th inclusion at point  $\mathbf{x}$ .

#### 172 4.1. Weighted-mean overlapping condition

173 First we will introduce the weighted-mean overlapping condition. The goal is to formulate the weighted-  
 174 mean overlapping condition such that if the material is uniform in each inclusion before overlapping, the  
 175 material properties are also uniform after overlapping (i.e., the resulting heterogeneous material only has  
 176 two phases). We choose the relative stiffness tensor at any point in  $\Omega^c$  to be

$$\delta \mathbf{C}(\mathbf{x}) = \frac{\sum_{r=1}^N \chi_r(\mathbf{x}) \eta_r(\mathbf{x}) \delta \mathbf{C}^r(\mathbf{x})}{\sum_{r=1}^N \chi_r(\mathbf{x}) \eta_r(\mathbf{x})} = \frac{\sum_{r=1}^N \chi'_r(\mathbf{x}) \delta \mathbf{C}^r(\mathbf{x})}{\sum_{r=1}^N \chi'_r(\mathbf{x})}, \quad (11)$$

177 where  $\eta_r(\mathbf{x})$  is the weighting function in the  $r$ -th inclusion, and  $\chi'_r(\mathbf{x})$  is the weighted characteristic function  
 178 defined as

$$\chi'_r(\mathbf{x}) = \chi_r(\mathbf{x}) \eta_r(\mathbf{x}). \quad (12)$$

179 The weighting function is employed—primarily—to enforce impenetrability of phases. The weighting function  
 180 can be chosen to have a high value for phases that are considered to be impenetrable (i.e., no overlap  
 181 allowed). For instance, a point in a high weighted particle region overlapped by a low weighted interphase  
 182 region would take on the properties on the particle region, as if the overlap had not occurred (see Section

183 6). Substituting equation (11) into the original integral equation (2) and decompose the integral into each  
 184 individual inclusion domain gives,

$$\varepsilon_{ij}(\mathbf{x}) = \varepsilon_{ij}^0 - \sum_{s=1}^N \int_{\Omega_s} \Phi_{ijkl}(\mathbf{x}, \mathbf{x}') \left( \frac{\chi'_s(\mathbf{x}') \delta C_{klmn}^s(\mathbf{x}')}{\sum_{t=1}^N \chi'_t(\mathbf{x}')} \right) \varepsilon_{mn}(\mathbf{x}') d\mathbf{x}' \quad \text{in } \Omega. \quad (13)$$

185 Decomposing the total strain at  $\mathbf{x}'$  gives the strain in the  $s$ -th inclusion which can be defined as

$$\varepsilon^s(\mathbf{x}') = \frac{\chi'_s(\mathbf{x}')}{\sum_{t=1}^N \chi'_t(\mathbf{x}')} \varepsilon(\mathbf{x}'). \quad (14)$$

186 After substituting equation (14) into (13), we obtain

$$\varepsilon_{ij}(\mathbf{x}) = \sum_{s=1}^N \varepsilon_{ij}^s(\mathbf{x}) = \varepsilon_{ij}^0 - \sum_{s=1}^N \int_{\Omega_s} \Phi_{ijkl}(\mathbf{x}, \mathbf{x}') \delta C_{klmn}^s(\mathbf{x}') \varepsilon_{mn}^s(\mathbf{x}') d\mathbf{x}' \quad \text{in } \Omega. \quad (15)$$

187 Also as imposed by the definition of the strain in each inclusion (see equation (14)), the following relationship  
 188 must be satisfied,

$$\chi'_t(\mathbf{x}) \varepsilon^s(\mathbf{x}) = \chi'_s(\mathbf{x}) \varepsilon^t(\mathbf{x}) \quad \text{in } \Omega. \quad (16)$$

189 As a result, the integral equation in the  $r$ -th inclusion can be derived as

$$\left( \sum_{s=1}^N \chi'_s(\mathbf{x}) / \chi'_r(\mathbf{x}) \right) \varepsilon_{ij}^r(\mathbf{x}) = \varepsilon_{ij}^0 - \sum_{s=1}^N \int_{\Omega_s} \Phi_{ijkl}(\mathbf{x}, \mathbf{x}') \delta C_{klmn}^s(\mathbf{x}') \varepsilon_{mn}^s(\mathbf{x}') d\mathbf{x}' \quad \text{in } \Omega^r. \quad (17)$$

190 As discussed in Section 3, the key term in the homogenization procedure is the average polarization stress  
 191  $\langle \delta \mathbf{C}(\mathbf{x}) : \varepsilon(\mathbf{x}) \rangle_{\Omega}$ , and we can show that it can be computed as a summation of the contribution from each  
 192 inclusion based on equation (11) and (14).

$$\langle \delta \mathbf{C}(\mathbf{x}) : \varepsilon(\mathbf{x}) \rangle_{\Omega} = \frac{1}{|\Omega|} \int_{\Omega} \delta \mathbf{C}(\mathbf{x}) : \varepsilon(\mathbf{x}) d\mathbf{x} = \frac{1}{|\Omega|} \sum_{s=1}^N \int_{\Omega_s} \delta \mathbf{C}^s(\mathbf{x}) \varepsilon^s(\mathbf{x}) d\mathbf{x}. \quad (18)$$

#### 193 4.2. Additive overlapping condition

194 Another way of overlapping inclusions is to take the summation of relative stiffness tensors of all the  
 195 inclusions involved in the overlapping. By using the characteristic function defined in equation (10), the  
 196 relative stiffness tensor at any point in  $\Omega$  can be written as

$$\delta \mathbf{C}(\mathbf{x}) = \sum_{r=1}^N \chi_r(\mathbf{x}) \delta \mathbf{C}^r(\mathbf{x}). \quad (19)$$

197 Similarly, we can substitute equation (19) into the original integral equation (2) and decompose the integral  
 198 into each individual inclusion domain, so that the new integral equation in  $\Omega$  becomes

$$\varepsilon_{ij}(\mathbf{x}) = \varepsilon_{ij}^0 - \sum_{s=1}^N \int_{\Omega_s} \Phi_{ijkl}(\mathbf{x}, \mathbf{x}') \chi_s(\mathbf{x}') \delta C_{klmn}^s(\mathbf{x}') \varepsilon_{mn}(\mathbf{x}') d\mathbf{x}' \quad \text{in } \Omega. \quad (20)$$

199 In equation (20), the strain in the  $s$ -th inclusion can be defined as

$$\varepsilon^s(\mathbf{x}') = \chi_s(\mathbf{x}') \varepsilon(\mathbf{x}'). \quad (21)$$

200 According to the definition of  $\boldsymbol{\varepsilon}^s(\mathbf{x}')$ , the following condition should be satisfied,

$$\chi_t(\mathbf{x})\boldsymbol{\varepsilon}^s(\mathbf{x}) = \chi_s(\mathbf{x})\boldsymbol{\varepsilon}^t(\mathbf{x}) \quad \text{in } \Omega. \quad (22)$$

201 Finally, the integral equation in the  $r$ -th inclusion becomes

$$\boldsymbol{\varepsilon}_{ij}^r(\mathbf{x}) = \boldsymbol{\varepsilon}_{ij}^0 - \sum_{s=1}^N \int_{\Omega_s} \Phi_{ijkl}(\mathbf{x}, \mathbf{x}') \delta C_{klmn}^s(\mathbf{x}') \boldsymbol{\varepsilon}_{mn}^s(\mathbf{x}') d\mathbf{x}' \quad \text{in } \Omega^r. \quad (23)$$

202 It can be shown that equation (18) for the average polarization stress  $\langle \delta \mathbf{C}(\mathbf{x}) : \boldsymbol{\varepsilon}(\mathbf{x}) \rangle_{\Omega}$  is also satisfied under  
 203 additive overlapping condition.

204 In Table 1, we summarize the mathematical formulations of both weighted-mean and additive overlapping conditions.

Table 1: Summary of mathematical formulations for weighted-mean and additive overlapping conditions.

	Weighted-mean overlapping	Additive overlapping
Overall relative stiffness tensor	$\delta \mathbf{C}(\mathbf{x}) = \frac{\sum_{r=1}^N \chi_r'(\mathbf{x}) \delta \mathbf{C}^r(\mathbf{x})}{\sum_{r=1}^N \chi_r'(\mathbf{x})}$	$\delta \mathbf{C}(\mathbf{x}) = \sum_{r=1}^N \chi_r(\mathbf{x}) \delta \mathbf{C}^r(\mathbf{x})$
Definition of strain in each inclusion	$\boldsymbol{\varepsilon}^s(\mathbf{x}') = \frac{\chi_s'(\mathbf{x}')}{\sum_{t=1}^N \chi_t'(\mathbf{x}')} \boldsymbol{\varepsilon}(\mathbf{x}')$	$\boldsymbol{\varepsilon}^s(\mathbf{x}') = \chi_s(\mathbf{x}') \boldsymbol{\varepsilon}(\mathbf{x}')$
The integral equation in each inclusion	$L^r(\mathbf{x}) \boldsymbol{\varepsilon}_{ij}^r(\mathbf{x}) = \boldsymbol{\varepsilon}_{ij}^0 - \sum_{s=1}^N \int_{\Omega_s} \Phi_{ijkl}(\mathbf{x}, \mathbf{x}') \delta C_{klmn}^s(\mathbf{x}') \boldsymbol{\varepsilon}_{mn}^s(\mathbf{x}') d\mathbf{x}'$	
	$L^r(\mathbf{x}) = \sum_{s=1}^N \chi_s'(\mathbf{x}) / \chi_r'(\mathbf{x})$	$L^r(\mathbf{x}) = 1$
Average polarization stress	$\langle \delta \mathbf{C}(\mathbf{x}) : \boldsymbol{\varepsilon}(\mathbf{x}) \rangle_{\Omega} = \frac{1}{ \Omega } \sum_{s=1}^N \int_{\Omega_s} \delta \mathbf{C}^s(\mathbf{x}) \boldsymbol{\varepsilon}^s(\mathbf{x}) d\mathbf{x}$	

205  
 206 By comparing equation (23) with (17), as well as in Table 1, we can see that the only difference is  
 207 the coefficient  $L^r(\mathbf{x})$  before  $\boldsymbol{\varepsilon}_{ij}^r(\mathbf{x})$  on the left hand side, due to different definitions of the strain in each  
 208 inclusion. It should be noted, that the entire procedure of deriving the integral equation in each inclusion–  
 209 based on the given overlapping condition–is general, and it can be applied to other overlapping conditions  
 210 as long as the overall relative stiffness tensor is a linear combination of those in each inclusion. Although  
 211 the overlap condition could take many forms based on the physics of a material system, we will focus on the  
 212 weighted-mean and additive overlapping conditions in this paper.

## 213 5. Extended Micromechanics Method for Overlapping Geometries

### 214 5.1. General homogenizing scheme

215 In this section, we aim to calculate the effective constitutive equation for a heterogeneous material  
 216 containing multiple overlapping inclusions. Rather than using full direct numerical simulation, which is  
 217 time-consuming (especially for complex microstructures with important features on scales much smaller than  
 218 the RVE, such as nanocomposite), we will develop an analytical micromechanics method to homogenize the  
 219 multi-inclusion system more efficiently, and to take into account inclusion overlap.

220 The first step is to elucidate the essential assumption of the extended micromechanics methods for  
 221 overlapping geometries. In order to probe the properties at a given point, we will insert a new *test* inclusion



222 randomly into the original material. Since overlapping is allowed, this *test* inclusion may overlap with the  
 223 matrix material and other existing inclusions at the same time. In order to simplify the physical picture, the  
 224 dimension of the *test* inclusion is assumed to be orders of magnitude smaller than the original inclusions,  
 225 while its shape and material constituents are kept the same. Therefore, the strain and material properties  
 226 surrounding the *test* inclusion can be considered constant, and the overlapping state in the *test* inclusion  
 227 can be considered homogeneous. For example, if the *test* inclusion was relatively large, it could overlap with  
 228 one inclusion through part of its domain and two inclusions through another part, and the physical picture  
 229 would be more complicated. Under this assumption, the *test* inclusion is equivalent to a sampling point in  
 230 the original material, and the outcomes of this random testing process form a sample space  $\Xi$ ,

$$\Xi = \{\xi_0, \xi_1, \xi_2, \dots\}, \quad \text{with } \sum_{\xi_i \in \Xi} p(\xi_i) = 1, \quad (24)$$

231 where  $\xi_i$  is an overlapping state in  $\Xi$  at the sampling point (or *test* inclusion), and  $p$  is a probability  
 232 function mapping  $\Xi$  to  $[0, 1]$ . For examples,  $p(\xi_0)$  represents the probability that the sampling point is in  
 233 the matrix material, and  $p(\xi_3)$  in Boolean-Poisson model (see equation (37)) represents the probability that  
 234 the sampling point overlaps with three inclusions.

235 For the overlapping state  $\xi_0$ , there is no overlapping of inclusions at the sampling point, so that the  
 236 *test* inclusion is inserted into the matrix material as shown in Figure 5(a). For this state, the strain in  
 237 the *test* inclusion  $\boldsymbol{\varepsilon}^{\text{test}}$  can be related to the average strain in the matrix  $\bar{\boldsymbol{\varepsilon}}^m$  (similar to the concept in the  
 238 Mori-Tanaka method [19, 31]),

$$\boldsymbol{\varepsilon}_{(\xi_0)}^{\text{test}} = \mathbf{T}_{(\xi_0)} : \bar{\boldsymbol{\varepsilon}}^m, \quad (25)$$

239 where  $\mathbf{T}_{(\xi_0)}$  depends on the shape of the inclusion, the properties of both the inclusion and matrix materials,  
 240 and is not necessarily uniform in the inclusion. However, when the test inclusion is ellipsoidal in 3D (or  
 241 elliptic in 2-D) with uniform material properties,  $\mathbf{T}_{(\xi_0)}$  will be a constant relating to the Eshelby's tensor  
 242  $\mathbf{S}^m$  of the matrix material (more details are provided in Section 5.2). More interestingly, Benveniste has  
 243 shown that equation (25) takes inclusion interactions into account although  $\boldsymbol{\varepsilon}_{(\xi_0)}^{\text{test}}$  is only a function of  $\bar{\boldsymbol{\varepsilon}}^m$   
 244 [31].

245 For the overlapping state  $\xi_i (i \neq 0)$ , the *test* inclusion is inserted into a non-matrix region with a stiffness  
 246 tensor  $\mathbf{C}_{(\xi_i)}$  and strain  $\hat{\boldsymbol{\varepsilon}}_{(\xi_i)}$ . Similarly, the strain in the test inclusion can be determined by

$$\boldsymbol{\varepsilon}_{(\xi_i)}^{\text{test}} = \mathbf{T}_{(\xi_i)} : \hat{\boldsymbol{\varepsilon}}_{(\xi_i)} \quad \text{for } i \neq 0. \quad (26)$$

247 Other than the inclusion shape and material properties,  $\mathbf{T}_{(\xi_i)}$  is also related to the overlapping condition  
 248 and the corresponding integral equation (17) or (23).

249 In order to approximate the strain  $\hat{\boldsymbol{\varepsilon}}_{(\xi_i)}$  we use the strain concentration tensor  $\mathbf{A}$  as

$$\hat{\boldsymbol{\varepsilon}}_{(\xi_i)} = \mathbf{A}_{(\xi_i)} : \bar{\boldsymbol{\varepsilon}}. \quad (27)$$

250 where  $\mathbf{A}_{(\xi_i)}$  is the strain concentration tensor of the overlapping state  $\xi_i$ . Inserting equation (27) in equation  
 251 (26) gives:

$$\boldsymbol{\varepsilon}_{(\xi_i)}^{\text{test}} = (\mathbf{T}_{(\xi_i)} : \mathbf{A}_{(\xi_i)}) : \bar{\boldsymbol{\varepsilon}} \quad \text{for } i \neq 0, \quad (28)$$

252 For a 3-D spherical (or circular in 2-D) inclusion embedded in a homogeneous medium, the strain concentra-  
 253 tion tensor becomes a function of Eshelby's tensor, the properties of the inclusion, and the properties of the  
 254 surrounding medium. Here we will assume the inclusion has a stiffness tensor  $\mathbf{C}_{(\xi_i)}$ . The surrounding mate-  
 255 rial properties are assumed to be that of the effective medium  $\bar{\mathbf{C}}$ , as in self-consistent methods [20, 22, 24].  
 256 The strain concentration tensor of overlapping state  $\xi_i$  then becomes:

$$\mathbf{A}_{(\xi_i)} = \left[ \mathbf{I} + \bar{\mathbf{S}} : \bar{\mathbf{C}}^{-1} : (\mathbf{C}_{(\xi_i)} - \bar{\mathbf{C}}) \right]^{-1} \quad \text{for } i \neq 0, \quad (29)$$

257 where  $\mathbf{I}$  is the forth-order identity tensor and by  $\bar{\mathbf{S}}$  denotes the Eshelby's tensor of the effective medium.  
 258 Using equation (29) the strain in the *test* inclusion becomes:

$$\boldsymbol{\varepsilon}_{(\xi_i)}^{\text{test}} = \left( \mathbf{T}_{(\xi_i)} : \left[ \mathbf{I} + \bar{\mathbf{S}} : \bar{\mathbf{C}}^{-1} : (\mathbf{C}_{(\xi_i)} - \bar{\mathbf{C}}) \right]^{-1} \right) : \bar{\boldsymbol{\varepsilon}} \quad \text{for } i \neq 0, \quad (30)$$

259 An illustration of the simplified model for state  $\xi_i (i \neq 0)$  is provided in Figure 4(b).

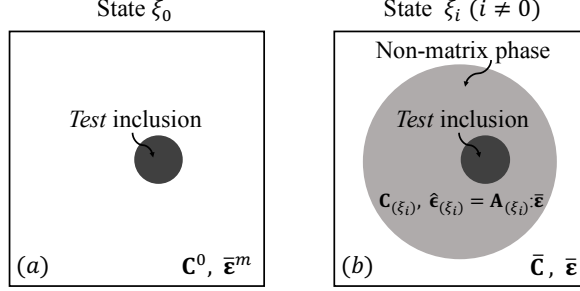


Figure 4: Illustration of the physical models for different overlapping states: (a) In state  $\xi_0$ , the *test* inclusion is embedded into the matrix material with stiffness tensor  $\mathbf{C}^0$  and strain  $\bar{\boldsymbol{\varepsilon}}^m$ ; (b) In state  $\xi_i (i \neq 0)$ , the *test* inclusion is embedded into a non-matrix region with stiffness tensor  $\mathbf{C}_{(\xi_i)}$  and strain  $\boldsymbol{\varepsilon}_{(\xi_i)}$ , which is related to the overall average strain  $\bar{\boldsymbol{\varepsilon}}$  through the concentration factor  $\mathbf{A}_{(\xi_i)}$  defined in equation (29).

260 From equation (25) and (28), the expected value of strain in the *test* inclusion  $\langle \boldsymbol{\varepsilon}^{\text{test}} \rangle$  is defined as

$$\langle \boldsymbol{\varepsilon}^{\text{test}} \rangle = \sum_{\xi_i \in \Xi} p(\xi_i) \boldsymbol{\varepsilon}_{(\xi_i)}^{\text{test}} = p(\xi_0) \mathbf{T}_{(\xi_0)} : \bar{\boldsymbol{\varepsilon}}^m + \left[ \sum_{\xi_i \in (\Xi \setminus \xi_0)} p(\xi_i) \mathbf{T}_{(\xi_i)} : \mathbf{A}_{(\xi_i)} \right] : \bar{\boldsymbol{\varepsilon}} \quad (31)$$

261 In addition, the following equation for the average strain must be satisfied,

$$\bar{\boldsymbol{\varepsilon}} = (1 - f_c) \bar{\boldsymbol{\varepsilon}}^m + f_c \bar{\boldsymbol{\varepsilon}}^c, \quad (32)$$

262 where  $\bar{\boldsymbol{\varepsilon}}^c$  is the average strain in the overall inclusion phase. By assuming that all of the inclusions share  
263 the same expectation of strain with the *test* inclusion,  $\bar{\boldsymbol{\varepsilon}}^c$  can be written as a function of  $\langle \boldsymbol{\varepsilon}^{\text{test}} \rangle$ ,

$$\bar{\boldsymbol{\varepsilon}}^c = \mathbf{F}(\langle \boldsymbol{\varepsilon}^{\text{test}} \rangle), \quad (33)$$

264 where  $\mathbf{F}$  is a function depending on the overlapping condition (as shown in equation (46) and (54)). For a  
265 material with non-overlapping inclusions, we simply have  $\bar{\boldsymbol{\varepsilon}}^c = \langle \boldsymbol{\varepsilon}^{\text{test}} \rangle$ .

266 Finally, based on equation (3), (6) and (18), the effective stiffness  $\bar{\mathbf{C}}$  can be calculated. As we can  
267 see from equation (31), the extended micromechanics method is self-consistent since  $\mathbf{A}_{(\xi_i)}$  depends on  $\bar{\mathbf{C}}$ ;  
268 therefore, the effective stiffness tensor will be calculated iteratively using a fix-point method in this paper.  
269 A special case exists when the inclusions do not overlap with each other (or  $p(\xi_0) = 1$ ), and equation (31)  
270 becomes

$$\langle \boldsymbol{\varepsilon}^{\text{test}} \rangle = \mathbf{T}_{(\xi_0)} : \bar{\boldsymbol{\varepsilon}}^m \quad \text{if } p(\xi_0) = 1. \quad (34)$$

271 In this case, the extended micromechanics method reproduces the Mori-Tanaka method, and no iteration is  
272 required when solving the effective stiffness tensor.

## 273 5.2. Basics of Boolean-Poisson model

274 In stochastic geometry, the Boolean-Poisson model (or Boolean model) is a simple and commonly used  
275 method to generate overlapping geometries [32]. In this paper, all the  $N$  inclusions are identical and chosen  
276 to be spherical in 3-D (or circular in 2-D) with same radius  $R^c$  and volume  $V^c$ . The center of each inclusion  
277 is randomly and independently inserted into the RVE domain  $\Omega$  obeying a uniform distribution, and the  
278 resulting union of the overlapping inclusion is a realization of the Boolean-Poisson model. The procedure  
279 also refers to a stationary Poisson point process in  $\Omega$  with a rate  $\lambda$ , which is defined as

$$\lambda = N/|\Omega|. \quad (35)$$

280 The number of inclusion centers  $K$  at any point in  $\Omega$  is a Poisson random variable whose probability function  
 281 is

$$p(K = k) = \frac{\lambda^k}{k!} e^{-\lambda}, \quad (36)$$

where  $k!$  denotes the  $k$  factorial. The expected value of  $K$  is equal to the rate  $\lambda$ .

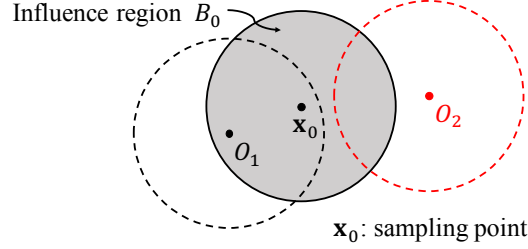


Figure 5: Illustration of the influence region  $B_0$  centering at the sampling point  $\mathbf{x}_0$ . The center of the first inclusion  $O_1$  is inside  $B_0$ , so that it overlaps with  $\mathbf{x}_0$ . While for the second inclusion, its center  $O_2$  is outside  $B_0$  so that it will not influence the material properties at  $\mathbf{x}_0$ .

282 Due to the simplicity of Boolean-Poisson model, we can define  $\xi_i$  as the state where there are  $i$  inclusions  
 283 overlapping at a sampling point  $\mathbf{x}_0$ ,  
 284

$$\sum_{r=1}^N \chi_r(\mathbf{x}_0) = i \quad \text{at state } \xi_i. \quad (37)$$

285 In order to calculate the probability function of  $\xi_i$ , we will first draw a sphere with radius  $R^c$  centering at  
 286  $\mathbf{x}_0$ , called the influence region  $B_0$ . As we can see from Figure 5, if the center of any inclusion is inserted  
 287 into the influence region, the inclusion will contribute to the overlapping at  $\mathbf{x}_0$ . Since the random processes  
 288 at different points in Boolean-Poisson model are independent from each other, the total number of inclusion  
 289 whose centers are in the influence region  $B_0$  also follows a Poisson distribution with a rate  $\lambda V^c$ . Finally, we  
 290 obtain the probability function of the overlapping states:

$$p(\xi_i) = \frac{(\lambda V^c)^i}{i!} e^{-\lambda V^c}. \quad (38)$$

291 Another important quantity in the Boolean-Poisson model is the volume fraction of the inclusion phase  
 292  $f_c$ , defined in equation (9). A phase density function  $\rho(\mathbf{x}) \in [0, 1]$  is introduced for the analysis. The value  
 293 of  $\rho(\mathbf{x})$  is equal to 0 if  $\mathbf{x}$  is in the matrix phase, or 1 if  $\mathbf{x}$  is in the inclusion phase. Since the phase density  
 294 function needs be kept at 1 in the inclusion phase after overlapping (analogous to weighted-mean overlapping  
 295 condition for the relative stiffness tensor), the phase density function in the  $r$ -th inclusion  $\rho^r(x)$  can be  
 296 determined by

$$\left( \sum_{s=1}^N \chi_s(\mathbf{x}) \right) \rho^r(\mathbf{x}) = 1 \quad \text{in } \Omega^r. \quad (39)$$

297 As in the general scheme discussed in Section 5.1, a *test* inclusion is inserted at the sampling point  $\mathbf{x}_0$  in  
 298 the Boolean-Poisson model. Based on equation (37), the expected value of the phase density function  $\langle \rho^c \rangle$   
 299 in the *test* inclusion can be derived as

$$\langle \rho^c \rangle = \sum_{\xi_i \in \Xi} p(\xi_i) \rho^c_{(\xi_i)} = \sum_{i=0}^{\infty} \frac{1}{i+1} p(\xi_i) = (\lambda V^c)^{-1} (1 - e^{-\lambda V^c}) \quad (40)$$

300 Then the volume fractions of the inclusion phase and matrix phase are

$$f_c = \frac{N}{|\Omega|} \langle \rho^c \rangle V^c = 1 - e^{-\lambda V^c} \quad \text{and} \quad f_m = 1 - f_c = e^{-\lambda V^c}. \quad (41)$$

301 These values are consistent with the theoretical volume fractions obtained through other methods for  
 302 Boolean-Poisson's model [32], which indicates that our scheme of introducing a *test* inclusion is capable  
 303 of capturing essential features of overlapping.

### 304 5.3. Results for Boolean-Poisson model under different overlapping conditions

305 In this section, we will use the extended micromechanics method to predict the effective stiffness tensors  
 306 of the Boolean-Poisson model under weighted-mean and additive overlapping conditions; illustrations of  
 307 these results in 2-D are shown in Figure 2. The predictions will be compared with DNS results computed  
 308 by the FFT-based method introduced by Moulinec and Suquet [11]. The original stiffness tensor before  
 309 overlapping is uniform and equal to  $\mathbf{C}^c$  in each inclusion.

310 We will consider the homogenization of the Boolean-Poisson model in the cases of spherical voids or  
 311 spherical hard inclusions in 3-D. All the material interfaces are assumed to be perfectly bonded. The  
 312 Young's modulus and Poisson's ratio of the matrix material are  $E^0 = 1$  GPa and  $\nu^0 = 0.3$ . The material  
 313 properties of hard inclusions are  $E^c = 100$  GPa and  $\nu^c = 0.3$ . Due to convergence issues with the FFT-based  
 314 DNS methods for infinite contrasted material properties [11, 12], the Young's modulus of "void" is chosen  
 315 to be a small value (0.001 GPa) rather than equal to 0 GPa. In the FFT-based computations, we ran 6  
 316 samples on  $200^3$  grids for each set of material parameters.

#### 317 1) Weighted-mean overlapping condition

318 For the weighted-mean overlapping condition, the weighting function of each inclusion  $\eta_r(\mathbf{x})$  is chosen to  
 319 be equal to 1, so that  $\chi'_r(\mathbf{x}) = \chi_r(\mathbf{x})$ . In the non-matrix region (i.e., overlapping state  $\xi_i (i \neq 0)$ ), we have

$$\mathbf{C}_{(\xi_i)} = \mathbf{C}^c \quad \text{and} \quad \mathbf{A}_{(\xi_i)} = \left[ \mathbf{I} + \bar{\mathbf{S}} : \bar{\mathbf{C}}^{-1} : (\mathbf{C}^c - \bar{\mathbf{C}}) \right]^{-1} \quad \text{for } i \neq 0. \quad (42)$$

320 Based on the inclusion-wise integral equation (17) under weighted-mean overlapping condition and Eshelby's  
 321 solution for spherical inclusions, the concentration factors can be determined as,

$$\mathbf{T}_{(\xi_0)} = \left[ \mathbf{I} + \mathbf{S}^0 : (\mathbf{C}^0)^{-1} : (\mathbf{C}^c - \mathbf{C}^0) \right]^{-1} \quad (43)$$

322 and

$$\mathbf{T}_{(\xi_i)} = \frac{1}{i+1} \left[ \mathbf{I} + \mathbf{S}_{(\xi_i)} : \mathbf{C}_{(\xi_i)}^{-1} : (\mathbf{C}^c - \mathbf{C}_{(\xi_i)}) \right]^{-1} = \frac{1}{i+1} \quad \text{for } i \neq 0, \quad (44)$$

323 Where the  $1/(i+1)$  term comes from the coefficient before  $\varepsilon_{ij}^r(\mathbf{x})$  in equation (17) (or  $L^r(\mathbf{x})$  in Table 1). Also  
 324 in equation (44),  $\mathbf{C}_{(\xi_i)} = \mathbf{C}^c$  in accordance with equation (42), resulting in the cancellation of the stiffness  
 325 terms. By substituting equation (38) and (44) into (31), the expectation of strain in the *test* inclusion under  
 326 weighted-mean overlapping condition becomes

$$\langle \boldsymbol{\varepsilon}^{\text{test}} \rangle = e^{-\lambda V^c} \mathbf{T}_{(\xi_0)} : \bar{\boldsymbol{\varepsilon}}^m + (\rho^c - e^{-\lambda V^c}) \mathbf{A}_{(\xi_i)} : \bar{\boldsymbol{\varepsilon}}. \quad (45)$$

327 Then based on the definition of inclusion-wise strain in equation (14), it can be shown that the average  
 328 strain in the inclusion phase is

$$\bar{\boldsymbol{\varepsilon}}^c = \frac{\lambda V^c}{f_c} \langle \boldsymbol{\varepsilon}^{\text{test}} \rangle, \quad (46)$$

329 and equation (32) for the overall average strain becomes

$$\bar{\boldsymbol{\varepsilon}} = (1 - f_c) \bar{\boldsymbol{\varepsilon}}^m + \lambda V^c \langle \boldsymbol{\varepsilon}^{\text{test}} \rangle, \quad (47)$$

330 with the volume fraction of inclusion phase  $f_c$  provided in equation (41). Moreover, the overall average stress  
 331 defined in equation (6) can be written as

$$\bar{\boldsymbol{\sigma}} = \mathbf{C}^0 : \bar{\boldsymbol{\varepsilon}} + \lambda V^c (\mathbf{C}^c - \mathbf{C}^0) : \langle \boldsymbol{\varepsilon}^{\text{test}} \rangle. \quad (48)$$

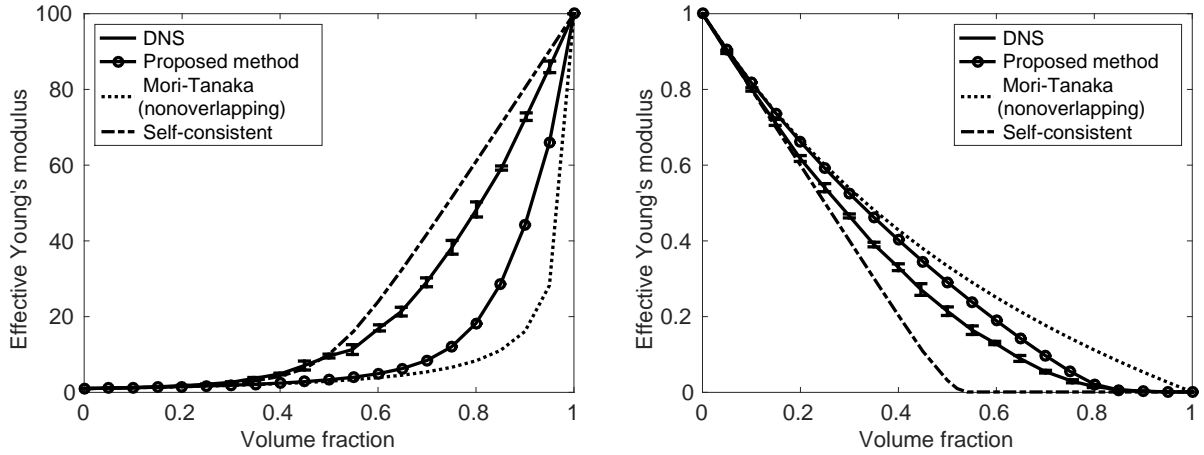


Figure 6: Effective Young's modulus of Boolean-Poisson model under additive overlapping condition with hard inclusions (left) and "voids" (right) vs. volume fraction of the inclusion phase. Each DNS data point has 6 samples on a  $200^3$  grid.

332 Combining equation (45), (47) and (48),  $\bar{\sigma}$  can be eventually expressed as  $\bar{\sigma} = \bar{\mathbf{C}} : \bar{\varepsilon}$ . The effective stiffness  
 333 tensor  $\bar{\mathbf{C}}$  of the Boolean-Poisson model under weighted-mean overlapping condition is given by

$$\bar{\mathbf{C}} = \mathbf{C}^0 + \lambda V^c (\mathbf{C}^c - \mathbf{C}^0) : \frac{\mathbf{T}_{(\xi_0)} + (\rho^c - e^{-\lambda V^c}) \mathbf{A}_{(\xi_i)}}{\mathbf{I} + \lambda V^c \mathbf{T}_{(\xi_0)}} \quad (49)$$

334 with  $\mathbf{T}_{(\xi_0)}$  and  $\mathbf{A}_{(\xi_i)}$  defined in equation (43) and (42)

335 Results of Boolean-Poisson model for hard inclusions and "voids" (soft inclusions) under weighted-mean  
 336 overlapping condition are shown in Figure 6. In both situations, the effective Young's modulus vs. inclusion  
 337 volume fraction curves predicted by the proposed method are bound by the Mori-Tanaka method and Hill's  
 338 self-consistent method. Comparing to the DNS results, the proposed method underestimates the effective  
 339 Young's modulus for hard inclusions, and overestimate it for voids. In particular, the predicted modulus  
 340 becomes negligible for a critical void volume fraction of  $f_c \approx 0.85$  which agrees with the DNS result very  
 341 well, while the self-consistent method estimates this critical volume fraction to be  $f_c = 0.50$ .

342 More importantly, the proposed method can account for the overlapping effects while the Mori-Tanaka  
 343 and self-consistent methods only account for volume fraction of the inclusions phase. For example the  
 344 proposed model can account for the distribution of inclusions through the Boolean-Poisson model or a  
 345 non-overlapping model; whereas, the Mori-Tanaka and self-consistent method cannot account for inclusion  
 346 distributions.

## 347 2) Additive overlapping condition

348 For the additive overlapping condition, the material in the inclusion phase is heterogeneous and the overall  
 349 stiffness tensor is proportional to the number of inclusions involved in the overlapping. For overlapping state  
 350  $\xi_i (i \neq 0)$ , the overlapping stiffness tensor and the corresponding strain concentration tensor are

$$\mathbf{C}_{(\xi_i)} = i(\mathbf{C}^c - \mathbf{C}^0) + \mathbf{C}^0 \quad \text{and} \quad \mathbf{A}_{(\xi_i)} = \{\mathbf{I} + \bar{\mathbf{S}} : \bar{\mathbf{C}}^{-1} : [i(\mathbf{C}^c - \mathbf{C}^0) + \mathbf{C}^0 - \bar{\mathbf{C}}]\}^{-1} \quad \text{for } i \neq 0. \quad (50)$$

351 As we can see from equation (50),  $\mathbf{C}_{(\xi_i)}$  and  $\mathbf{A}_{(\xi_i)}$  now varies with the overlapping state  $\xi_i$ . Based on  
 352 the inclusion-wise integral equation (23) under additive overlapping condition and Eshelby's solution for  
 353 spherical inclusions, the concentration factors for different overlapping states can be determined as

$$\mathbf{T}_{(\xi_0)} = [\mathbf{I} + \mathbf{S}^0 : (\mathbf{C}^0)^{-1} : (\mathbf{C}^c - \mathbf{C}^0)]^{-1} \quad (51)$$

354 and

$$\mathbf{T}_{(\xi_i)} = \left[ \mathbf{I} + \mathbf{S}_{(\xi_i)} : \mathbf{C}_{(\xi_i)}^{-1} : (\mathbf{C}^c - \mathbf{C}^0) \right]^{-1} \quad \text{for } i \neq 0, \quad (52)$$

where,  $\mathbf{T}_{(\xi_i)}$  depends on the overlapping state. Substituting equation (38) into (31) gives the expectation

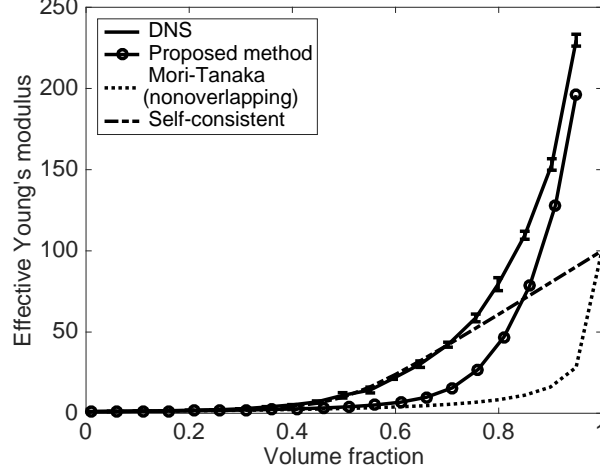


Figure 7: Effective Young's modulus of Boolean-Poisson model under additive overlapping condition as a function of the volume fraction of the inclusion phase. Each DNS data point has 6 samples on a  $200^3$  grid.

355 of strain in the *test* inclusion under additive overlapping condition  
 356

$$\langle \boldsymbol{\varepsilon}^{\text{test}} \rangle = e^{-\lambda V^c} \left\{ \mathbf{T}_{(\xi_0)} : \bar{\boldsymbol{\varepsilon}}^m + \left[ \sum_{i=1}^{\infty} \frac{(\lambda V^c)^i}{i!} \mathbf{T}_{(\xi_i)} : \mathbf{A}_{(\xi_i)} \right] : \bar{\boldsymbol{\varepsilon}} \right\}. \quad (53)$$

357 Similarly, the average strain in the inclusion phase  $\bar{\boldsymbol{\varepsilon}}^c$  can be related to  $\langle \boldsymbol{\varepsilon}^{\text{test}} \rangle$  through equation (21),

$$\bar{\boldsymbol{\varepsilon}}^c = \langle \boldsymbol{\varepsilon}^{\text{test}} \rangle \quad (54)$$

358 Then the overall average strain can be expressed as

$$\bar{\boldsymbol{\varepsilon}} = (1 - f_c) \bar{\boldsymbol{\varepsilon}}^m + f_c \bar{\boldsymbol{\varepsilon}}^c, \quad (55)$$

359 However, the expression of the average stress stays the same as equation (48),

$$\bar{\boldsymbol{\sigma}} = \mathbf{C}^0 : \bar{\boldsymbol{\varepsilon}} + \lambda V^c (\mathbf{C}^c - \mathbf{C}^0) : \bar{\boldsymbol{\varepsilon}}^c. \quad (56)$$

360 With equation (53), (55) and (56), the effective stiffness tensor  $\bar{\mathbf{C}}$  of Boolean-Poisson model under additive  
 361 overlapping condition can be calculated as

$$\bar{\mathbf{C}} = \mathbf{C}^0 + \lambda V^c (\mathbf{C}^c - \mathbf{C}^0) : \frac{\mathbf{T}_{(\xi_0)} + e^{-\lambda V^c} \sum_{i=1}^{\infty} \frac{(\lambda V^c)^i}{i!} \mathbf{T}_{(\xi_i)} : \mathbf{A}_{(\xi_i)}}{\mathbf{I} + f_c \mathbf{T}_{(\xi_0)}}, \quad (57)$$

362 where  $\mathbf{T}_{(\xi_0)}$  and  $\mathbf{A}_{(\xi_i)}$  are defined in equation (51) and (50). In equation (57), the summation on the right  
 363 hand side should be truncated for numerical calculation since no simplified analytical form exists. In the  
 364 following 3-D example,  $\lambda V^c$  will go up to 5 ( $f_c = 0.993$ ), so we will keep 25 terms in the summation to  
 365 guarantee that the coefficients  $(\lambda V^c)^i / i!$  of the abandoned terms are less than  $1 \times 10^{-8}$ .

Results of Boolean-Poisson model for hard inclusions under the additive overlapping condition are shown in Figure 7. The proposed method captures the DNS trend well, especially at high volume fractions. Both the Mori-Tanaka and the self-consistent method cannot consider the additive overlapping effect, so they do not perform well at high volume fraction of the inclusion phase. However, if we switch from the original Boolean-Poisson model to a non-overlapping model, our proposed method will degrade to the Mori-Tanaka method.

#### 5.4. Extension to other models

We have derived the analytical form of the extended micromechanics method for the Boolean-Poisson model under weighted-mean and additive overlapping conditions. The method can be applied to more complex conditions which may account for material composition and shape of each inclusion, as well as the spatial distribution of the inclusions. Examples of these general conditions are listed as follow:

(i) The material properties do not have to be uniform within each inclusion. In Section 6 for polymer nanocomposites, the inclusion consists of a nano-particle surrounded by a polymer shell (interphase). Since each inclusion has two material phases in this case, the overlapping states in the sample space  $\Xi$  will be more diverse. On the other hand, Eshelby's solution may not be applicable to multiphase inclusion and the strain becomes nonuniform in the inclusion. Other than introducing appropriate assumptions to recover the Eshelby's solution as in Section 6.1, another possible solution is to discretize the inclusion based on the volume-integral method. More details can be found in [25].

(ii) We can also put more restrictions on how inclusions are inserted into the matrix material. An extreme case is when overlapping inclusions are not allowed, and the extended micromechanics will reproduce the Mori-Tanaka method as mentioned in Section 5.1. Another good example is the penetrable-concentric-shell or "cherry-pit" model [17, 33], where the inclusions are only partially inter-penetrable. In cherry-pit model, the spacial distribution of each inclusion is no longer independent of each other due to the impenetrable condition, which makes it hard to derive a close-form expression of the probability function of each overlapping state  $p(\xi_i)$ . However, numerical experiments based on Monte-Carlo simulations could be employed to determined the probability functions in these complex models.

(iii) The inclusions can have a irregular shape, other than ellipse in 2-D and ellipsoid in 3-D. Due to a lack of analytical solutions for strain, the inclusion would need to discretized and a volume-integral would need to be employed to solve for the stain accurately. Hopefully, our proposed method reduces the need for discretizing complex inclusions because, complex geometries can be generated by overlapping inclusions with regular shapes.

## 6. Application to Polymer Nanocomposites

This section will discuss the interphase modeling of polymer nanocomposites. For this system, the inclusion is comprised of a spherical core particle (e.g., carbon or silicon nanoparticles) surrounded by an interphase region. As a result of the interaction between the polymer matrix and nanoparticles, the material properties in the interphase are different from those of the bulk polymer matrix material. The material properties are assumed uniform in the nanoparticle and interphase before any overlapping occurs. The stiffness tensor of the nanoparticle phase is  $\mathbf{C}^{np}$ , while the stiffness tensor of the interphase is  $\mathbf{C}^{ip}$ . The weighted-mean overlapping condition is chosen for the model. The weighting functions of the nanoparticle and interphase are denoted as  $\eta^{np}$  and  $\eta^{ip}$  respectively. Even if an interphase region overlaps with a particle, the particle properties should not be affected. To enforce this condition,  $\eta^{np}$  is chosen to be much larger than  $\eta^{ip}$ ,

$$\eta^{np} \gg \eta^{ip}. \quad (58)$$

The spacial distribution of the inclusions is chosen to follow the Poisson point process in Boolean-Poisson model. For these distributions, the aforementioned single phase model is first extended to two phases in Section 6.1 and then is applied to viscoelastic polymer composites in Section 6.

411 For linear viscoelastic materials, we use the complex modulus  $E^*$  to represent the steady-state dynamic  
 412 nature of the material,

$$E^*(i\omega) = E'(\omega) + iE''(\omega) = |E^*(i\omega)|e^{i\delta(\omega)}, \quad (59)$$

413 where  $i$  is the imaginary unit that satisfy  $i^2 = -1$ , and  $\omega$  is the angular velocity. The storage modulus is  
 414 given by  $E'$  and the loss modulus by  $E''$ .  $E'$  and  $E''$  are also called the dynamic moduli of the material.  
 415 The phase lag between a steady oscillating stress and strain is  $\delta(\omega)$ . These values are related by

$$\tan \delta(\omega) = \frac{E''(\omega)}{E'(\omega)}. \quad (60)$$

### 416 6.1. Boolean-Poisson model with two-phase inclusions

417 The volumes of the nanoparticle and interphase are denoted as  $V^{np}$  and  $V^{ip}$  respectively, with  $V^{np} + V^{ip} =$   
 418  $V^c$ . As shown in Figure 8, the influence region with a center at the sampling point  $\mathbf{x}_0$  can now be divided  
 into a sphere with volume  $V^{np}$  (region  $B_0$ ) and a thick shell with volume  $V^{ip}$  (region  $B_1$ ). If the center of

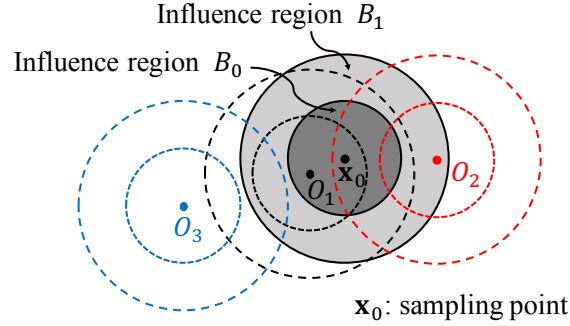


Figure 8: Illustration of the influence region  $B_0$  centering at the sampling point  $\mathbf{x}_0$ . The center of the first inclusion  $O_1$  is inside  $B_0$ , so that its nanoparticle phase overlaps with  $\mathbf{x}_0$ . While for the second inclusion, its center  $O_2$  is inside  $B_1$  so that its interphase overlaps with  $\mathbf{x}_0$ . For the third inclusion, its center  $O_3$  is outside both  $B_0$  and  $B_1$  so that it will not influence the material properties at  $\mathbf{x}_0$ .

419 a inclusion is inside  $B_0$ , its nanoparticle phase will overlap with the sampling point. Because the weighting  
 420 function of nanoparticle phase is much larger than that of the interphase, the corresponding stiffness tensor  
 421  $\mathbf{C}_{(\xi_i)} = \mathbf{C}^{np}$  at the sampling point. If the center of the inclusion is inside  $B_1$ , its interphase will overlap  
 422 with the sampling point. However,  $\mathbf{C}_{(\xi_i)} = \mathbf{C}^{ip}$  only occurs when centers of all the other inclusions are outside  
 423  $B_0$ , and this state has a conditional probability equal to  $e^{-\lambda V^{np}}$ . Finally, if an inclusion center is neither  
 424 in  $B_0$  nor in  $B_1$ , the inclusion will not overlap with the sampling point and the properties at the sampling  
 425 point will remain unaltered as the matrix material. By taking all the possible situations into account, we  
 426 can divide the sampling space  $\Xi$  into three subsets based on the material properties at the sampling point  
 427 as shown in Figure 9. Set  $\Xi_{ip}$  includes the states when  $\mathbf{C}_{(\xi_i)} = \mathbf{C}^{ip}$ , and Set  $\Xi_{np}$  includes the states when  
 428  $\mathbf{C}_{(\xi_i)} = \mathbf{C}^{np}$ .

429 After calculating the probability function of each state using equation (36), the volume fractions of the  
 430 nanoparticle phase  $f_{np}$  and interphase  $f_{ip}$  can be derived as  
 431

$$f_{np} = 1 - e^{-\lambda V^{np}}, \quad f_{ip} = e^{-\lambda V^{np}} [1 - e^{-\lambda V^{ip}}] \quad (61)$$

432 For mechanical properties, Eshelby's solution of spherical inclusion [18] and Tanaka-Mori's theorem [21]  
 433 can be directly applied to model in Figure 9(b) and 9(c). However, due to the interphase effects, for the  
 434 model in Figure 9(a), there exists no closed-form solution for inclusion strain, and strains in the nanoparticle  
 435 phase and interphase become non-uniform. In this paper, we adopt the assumption in [34] that the strains are  
 436 uniform in the nanoparticle and interphase, so that Eshelby's solution is applicable. While this assumption  
 437 loses some accuracy in representing the spatial variation of strain in inclusions, we believe that these



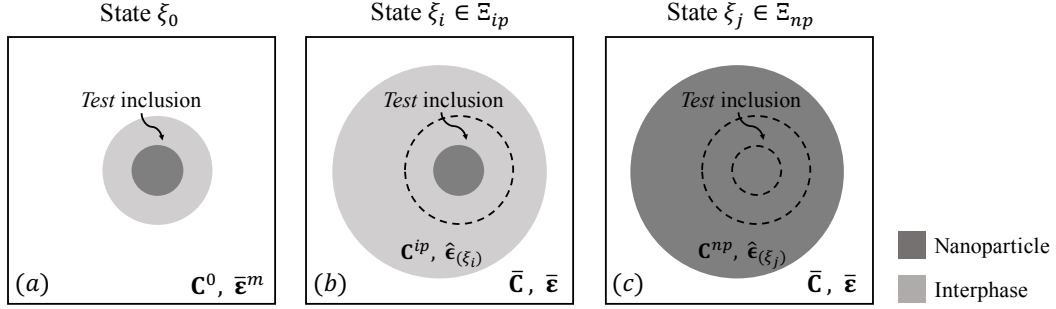


Figure 9: Illustration of the physical models of the two-phase inclusion under different overlapping states: (a) In state  $\xi_0$ , the *test* inclusion is embedded into the matrix material with stiffness tensor  $\mathbf{C}^0$  and strain  $\bar{\boldsymbol{\varepsilon}}^m$ ; (b) In state  $\xi_i \in \Xi_{ip}$ , the *test* inclusion is embedded into an overlapping region with the interphase's stiffness tensor  $\mathbf{C}^{ip}$  and strain  $\hat{\boldsymbol{\varepsilon}}(\xi_i)$ ; (c) In state  $\xi_j \in \Xi_{np}$ , the *test* inclusion is embedded into an overlapping region with the nanoparticle's stiffness tensor  $\mathbf{C}^{np}$  and strain  $\hat{\boldsymbol{\varepsilon}}(\xi_j)$ .

spatial variations should have a minor effect of the effective properties. However, if these spatial variations are needed, the inclusion could be discretized as in [25]. By taking all overlapping states into account, we can get the expected values of the strain  $\langle \boldsymbol{\varepsilon}_{np}^{\text{test}} \rangle$  in the nanoparticle phase and  $\langle \boldsymbol{\varepsilon}_{ip}^{\text{test}} \rangle$  in the interphase of the test inclusion (see equation (A.1) and (A.2)). In order to close the scheme, the equations of average strain and stress are needed, which are given as

$$\bar{\boldsymbol{\varepsilon}} = (1 - f_{np} - f_{ip})\bar{\boldsymbol{\varepsilon}}^m + \lambda (V^{np}\langle \boldsymbol{\varepsilon}_{np}^{\text{test}} \rangle + V^{ip}\langle \boldsymbol{\varepsilon}_{ip}^{\text{test}} \rangle), \quad (62)$$

and

$$\bar{\boldsymbol{\sigma}} = \mathbf{C}^0 : \bar{\boldsymbol{\varepsilon}} + \lambda (V^{np}\delta\mathbf{C}^{np} : \langle \boldsymbol{\varepsilon}_{np}^{\text{test}} \rangle + V^{ip}\delta\mathbf{C}^{ip} : \langle \boldsymbol{\varepsilon}_{ip}^{\text{test}} \rangle), \quad (63)$$

where  $\langle \boldsymbol{\varepsilon}^{np} \rangle$  and  $\langle \boldsymbol{\varepsilon}^{ip} \rangle$  are the expectations of strain in the nanoparticle phase and interphase respectively. Finally the effective stiffness tensor  $\bar{\mathbf{C}}$  of the Boolean-Poisson model with two-phase inclusions can be expressed as

$$\bar{\mathbf{C}} = \mathbf{C}^0 + \lambda (V^{np}\delta\mathbf{C}^{np} : \langle \mathbf{A}^{np} \rangle + V^{ip}\delta\mathbf{C}^{ip} : \langle \mathbf{A}^{ip} \rangle), \quad (64)$$

where  $\langle \mathbf{A}^{np} \rangle$  and  $\langle \mathbf{A}^{ip} \rangle$  are defined in equation (A.8). More detailed derivations are provided in Appendix A.

## 6.2. Inverse modeling of interphase properties

Next, we will demonstrate how to combine our micromechanics model with experiment data from a composite to approximate the interphase properties in 3-D. We use the experimental data of carbon-black filled styrene butadiene rubbers with various volume fractions of fillers (0%, 2.4%, 13.0%, 16.7%, 20.0% and 23.0%) from Diani's paper [27], where 0% filler represents the matrix properties. Dynamic mechanical analysis (DMA) was used to experimentally characterize the linear viscoelasticity of each material, and the master curves of the storage modulus  $E'$  and loss modulus  $E''$  were reconstructed at a reference temperature 0°C. The matrix and interphase are considered nearly incompressible with Poisson's ratios of  $\nu_0 = 0.499$  and  $\nu_{ip} = 0.499$  respectively. The Young's modulus and Poisson's ratio of the nanoparticle material (carbon-black) are  $E_{np} = 30$  GPa and  $\nu_{np} = 0.19$  respectively. The complex modulus and thickness of the interphase are assumed to be independent of the volume fraction of nanoparticles.

A flowchart describing the inverse modeling of interphase properties is provided in Figure 10. For a given interphase thickness  $d_{ip}$ , together with the known properties of the matrix and nanoparticle materials, the effective complex modulus of a simulated composite  $E_{\text{simulated}}^*$  is only a function of the interphase's complex modulus  $E_{ip}^*$ , based on equation (64). As shown in the "Optimization" box, the objective is to find the optimum interphase complex modulus that minimizes the difference between the simulated effective modulus  $E_{\text{simulated}}^*(E_{ip}^*)$  and the experimentally measured value  $E_{\text{expt}}^*$  for the same composite material. Since

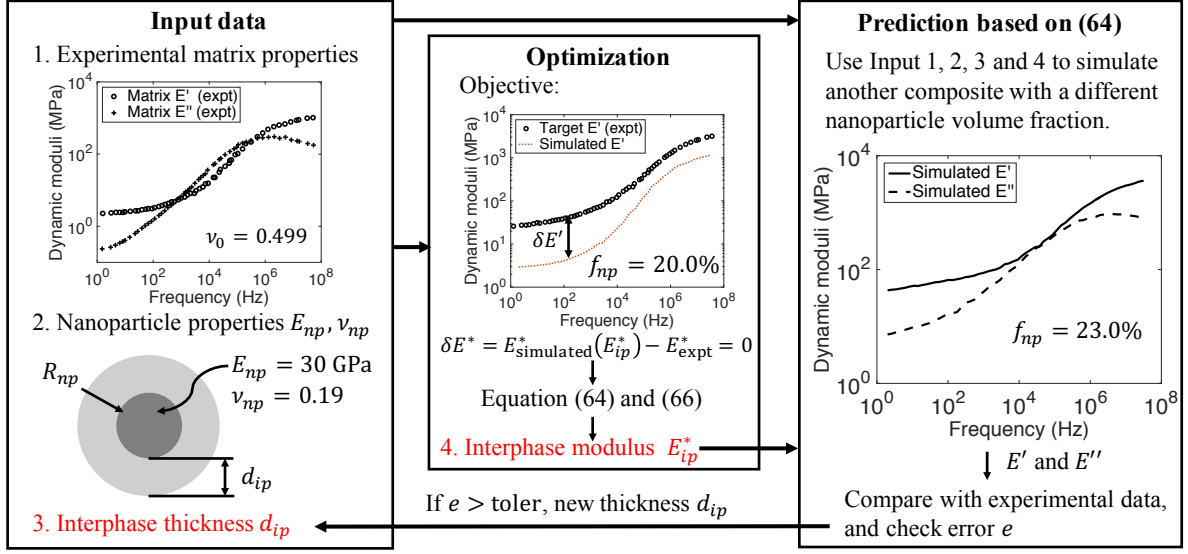


Figure 10: Flowchart summarizing the inverse modeling of interphase properties based on the extended micromechanics method developed in this work. The interphase properties are assumed to be independent of the amount of fillers.

no constraint is put on the interphase properties in our current work, the optimization problem becomes a root-finding exercise, which solves for  $E_{ip}^*$  such that

$$\delta E^* = E_{\text{simulated}}^*(E_{ip}^*) - E_{\text{expt}}^* = 0 \quad \text{at each frequency point.} \quad (65)$$

The experimental data for nanoparticle volume fraction 20% is chosen as the reference for  $E_{\text{expt}}^*$ . In order to solve equation (65), we use the secant method to search for the complex modulus of the interphase at every frequency point. The recurrence relation using the secant method can be written as

$$E_{ip}^*[n] = E_{ip}^*[n-1] - \delta E^*[n-1] \frac{E_{ip}^*[n-1] - E_{ip}^*[n-2]}{\delta E^*[n-1] - \delta E^*[n-2]}, \quad (66)$$

where  $n$  denotes the iteration number. We will continue this process until we reach a sufficiently high level of accuracy with respect to the experimental results for the composite modulus. After obtaining the interphase modulus  $E_{ip}^*$ , we can calculate the effective properties of another composite with a different amount of fillers (specifically we compare to a volume fraction 23%). By comparing these predictions with experimental data, we can evaluate whether the choice of the interphase thickness ( $d_{ip}$ ) is physical.

Using the procedure in Figure 10, the interphase thickness ( $d_{ip}$ ) is found to be in the range

$$d_{ip} = 0.60R_{np} \quad \text{to} \quad 0.65R_{np}, \quad (67)$$

which gives converged interphase modulus, as well as accurate predictions of the effective dynamic moduli within the whole frequency range ( $1 - 10^8$  Hz). For typical nanoparticles with radius  $R_{np} = 30$  nm, the interphase thickness is around 18–20 nm, which is realistic according to AFM nano-indentation experiments in [9]. In this section, we will show the results for  $d_{ip} = 0.62R_{np}$ .

The predicted dynamic moduli of the interphase are shown in Figure 11 together with those of the matrix material. As we can see from the figure, the dynamic moduli of the interphase is higher than the dynamic moduli of the matrix across the whole frequency range due to the presence of polymer-nanoparticle interaction. Also the ratio of interphase dynamic moduli to the dynamic moduli of bulk matrix is larger in the lower frequency (higher temperature) domain indicating a stronger effect of polymer-nanoparticle interaction.

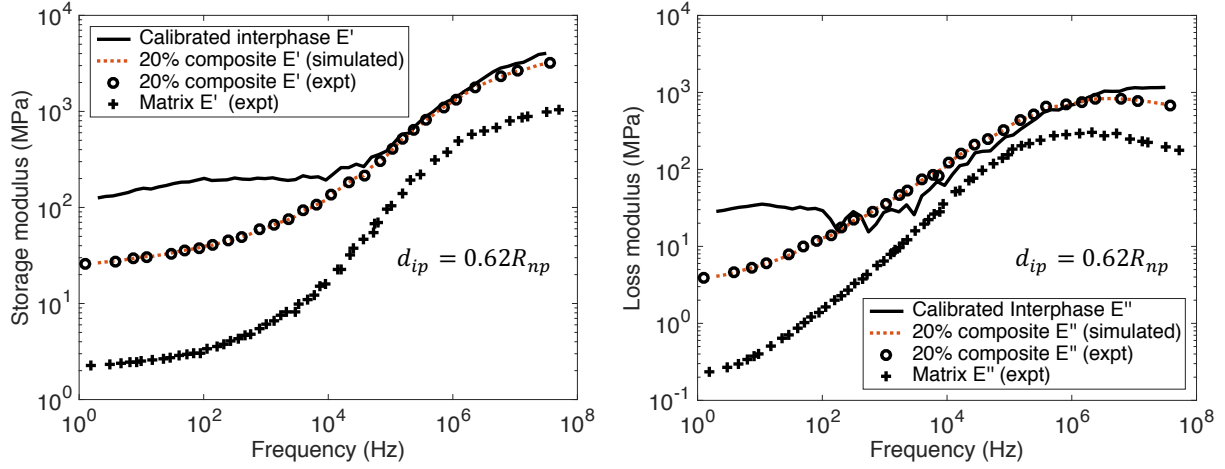


Figure 11: Predicted interphase's storage modulus (Left) and loss modulus (Right) based on the experimental data of nanoparticle volume fraction 20.0% and  $d_{ip} = 0.62R_{np}$ . The matrix (plus) and interphase (solid line) are composed of the same materials but have noticeably different mechanical responses.

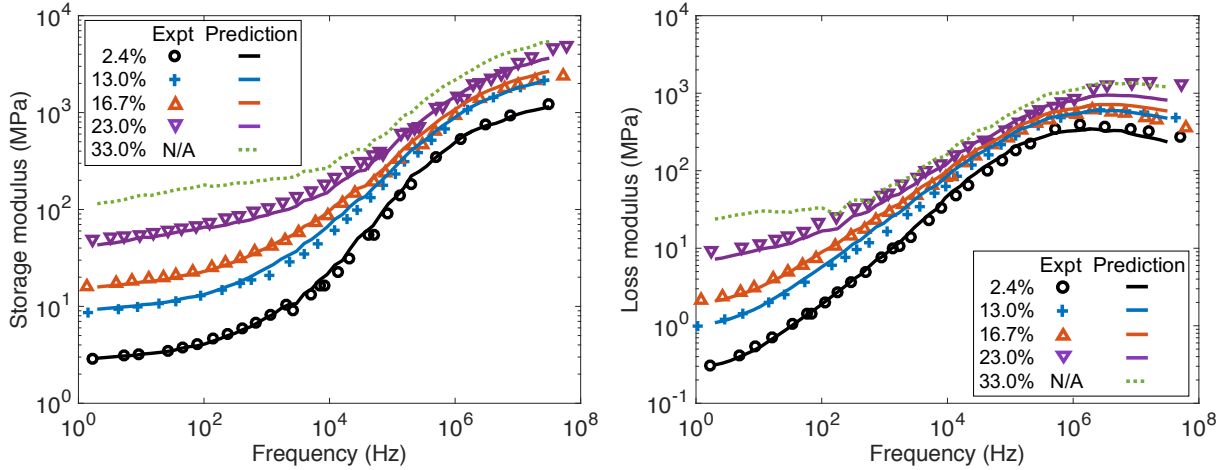


Figure 12: Experimental validation of the inversely predicted interphase properties for nanoparticle volume fraction 2.4%, 13.0% and 16.7%. The solid lines are the predicted dynamic moduli based on the interphase properties shown in Figure 11 with thickness  $d_{ip} = 0.62R_{np}$ . Predictions for nanoparticle volume fraction 23% and 33.0% are also provided for comparison.

487 Furthermore, the predicted dynamic moduli and the choice of the interphase thickness are validated  
 488 against experimental data with nanoparticle volume fraction 2.4%, 13.0% and 16.7%. As we can see from  
 489 Figure 12, the experimental data agrees well with the predictions of the extended micromechanics method  
 490 across the whole frequency range. Since our model's interphase properties and thickness were predicted with  
 491 one set of filler volume fractions (20% and 23%) and – using these interphase properties – the model showed  
 492 agreement for a different set of volume fractions (2.4%, 13.0% and 16.7%), it is suggested by our proposed  
 493 method that the amount of nanoparticles has little influence on interphase properties.

## 494 7. Conclusion

495 This paper proposed a new mathematical framework of overlapping geometries that allows for the study  
 496 of dilute particles, clustered particles and interacting interphases in polymer nanocomposites. Weighted-

497 mean and additive overlapping conditions were introduced to consider various physical phenomena in the  
 498 overlapping regions. The corresponding inclusion-wise strain definitions and integral equations under these  
 499 two overlapping conditions were derived. This framework was applied to linear elastic clusters of particles  
 500 as well as viscoelastic materials with interphases. Using a Boolean-Poisson model, DNS results under both  
 501 weighted-mean and additive overlapping conditions were well captured by the proposed method. The method  
 502 was also capable of capturing the effect of various distributions of inclusions, while the Mori-Tanaka and  
 503 self-consistent methods depend only on volume fraction of the overall inclusion phase. Finally, the proposed  
 504 method was applied to a viscoelastic of polymer nanocomposite with an interphase region (i.e., carbon-black  
 505 filled styrene butadiene rubbers system) . The inversely predicted interphase properties, including interphase  
 506 thickness and complex modulus, were further validated by experimental data. For reinforcing particles with  
 507 radius of 30 nm, the thickness of the interphase region was found to be around 18 – 20 nm. The model also  
 508 suggested that interphase properties may be independent of filler volume fraction for the system studied.

509 The methods presented above rely on the general assumption of linear material behavior. While exten-  
 510 sions to non-linear material behavior is not explored here, the methods of Pedro Ponte Castaeda (nonlinear  
 511 bounds [35], second-order estimation of nonlinear phase potential [36]), and George J. Dvorak (transfor-  
 512 mation field analysis [37]) seem to be the most promising areas for extension of this work to non-linear  
 513 regimes. However, despite the linear modeling limitation, the range of applications for the present work  
 514 is still large, due to the extensive challenge of representing RVE scale elastic properties based on complex  
 515 nanoscale morphologies, and the broad applications of viscoelastic materials ranging in scale from consumer  
 516 goods [4] to civil engineering [38].

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## 522 Appendix A. Expectation of strains in Boolean-Poisson model with two-phase inclusions

523 By taking all overlapping states shown in Figure 9 into account and using equation 61 of volume fraction  
 524  $f_{np}$  and  $f_{ip}$ , we can calculate the expected values of the strain  $\langle \boldsymbol{\varepsilon}_{np}^{\text{test}} \rangle$  in the nanoparticle phase and  $\langle \boldsymbol{\varepsilon}_{ip}^{\text{test}} \rangle$   
 525 in the interphase of the test inclusion as

$$\langle \boldsymbol{\varepsilon}_{np}^{\text{test}} \rangle = (1 - f_{np} - f_{ip}) \mathbf{T}_{(\xi_0)}^{np} : \bar{\boldsymbol{\varepsilon}}^m + f_{ip} \mathbf{T}_{(\xi_i)}^{np} : \mathbf{A}^{ip} : \bar{\boldsymbol{\varepsilon}} + \left( \frac{f_{np}}{\lambda V^{np}} - e^{\lambda V^{np}} \right) \mathbf{A}^{np} : \bar{\boldsymbol{\varepsilon}} \quad (\text{A.1})$$

526 and

$$\langle \boldsymbol{\varepsilon}_{ip}^{\text{test}} \rangle = (1 - f_{np} - f_{ip}) \mathbf{T}_{(\xi_0)}^{ip} : \bar{\boldsymbol{\varepsilon}}^m + \left( \frac{f_{ip}}{\lambda V^{ip}} - e^{\lambda(V^{np} + V^{ip})} \right) : \mathbf{A}^{ip} : \bar{\boldsymbol{\varepsilon}}, \quad (\text{A.2})$$

527 where  $\lambda$  is the rate of the stationary Poisson point process in the Boolean-Poisson model (see Section 5.2).  
 528 Also,  $V^{np}$  and  $V^{ip}$  denote the volumes of the nanoparticle phase and the interphase in each inclusion. The  
 529 concentration tensors  $\mathbf{T}$  in the *test* inclusion are

$$\mathbf{T}_{(\xi_0)}^{np} = [\mathbf{I} + \mathbf{S}^0 : (\mathbf{C}^0)^{-1} : (\mathbf{C}^{np} - \mathbf{C}^0)]^{-1}, \quad \mathbf{T}_{(\xi_i)}^{np} = [\mathbf{I} + \mathbf{S}^{ip} : (\mathbf{C}^{ip})^{-1} : (\mathbf{C}^{np} - \mathbf{C}^{ip})]^{-1} \quad (\text{A.3})$$

530 and

$$\mathbf{T}_{(\xi_0)}^{ip} = [\mathbf{I} + \mathbf{S}^0 : (\mathbf{C}^0)^{-1} : (\mathbf{C}^{ip} - \mathbf{C}^0)]^{-1}. \quad (\text{A.4})$$

531 The strain concentration tensors  $\mathbf{A}$  of the nanoparticle and interphase materials are related to the properties  
 532 of the effective medium,

$$\mathbf{A}^{np} = [\mathbf{I} + \bar{\mathbf{S}} : (\bar{\mathbf{C}}^{-1} : (\mathbf{C}^{np} - \bar{\mathbf{C}}))]^{-1} \quad \text{and} \quad \mathbf{A}^{ip} = [\mathbf{I} + \bar{\mathbf{S}} : (\bar{\mathbf{C}}^{-1} : (\mathbf{C}^{ip} - \bar{\mathbf{C}}))]^{-1}. \quad (\text{A.5})$$

533 According to the consistent equation (62), the average strain in the matrix can be written as

$$(1 - f_{np} - f_{ip})\bar{\boldsymbol{\varepsilon}}^m = \bar{\boldsymbol{\varepsilon}} - \lambda (V^{np}\langle\boldsymbol{\varepsilon}_{np}^{\text{test}}\rangle + V^{ip}\langle\boldsymbol{\varepsilon}_{ip}^{\text{test}}\rangle), \quad (\text{A.6})$$

534 By substituting equation (A.1) into (A.2) and (A.6) and rearranging the formulation, we obtain the system  
535 of equations for solving  $\langle\boldsymbol{\varepsilon}_{np}^{\text{test}}\rangle$  and  $\langle\boldsymbol{\varepsilon}_{ip}^{\text{test}}\rangle$ ,

$$\begin{bmatrix} \mathbf{I} + \lambda V^{np} \mathbf{T}_{(\xi_0)}^{np} & \lambda V^{ip} \mathbf{T}_{(\xi_0)}^{np} \\ \lambda V^{np} \mathbf{T}_{(\xi_0)}^{ip} & \mathbf{I} + \lambda V^{ip} \mathbf{T}_{(\xi_0)}^{ip} \end{bmatrix} \begin{bmatrix} \langle\boldsymbol{\varepsilon}_{np}^{\text{test}}\rangle \\ \langle\boldsymbol{\varepsilon}_{ip}^{\text{test}}\rangle \end{bmatrix} = \begin{bmatrix} \mathbf{T}_{(\xi_0)}^{np} + f_{ip} \mathbf{T}_{(\xi_i)}^{np} : \mathbf{A}^{ip} + \left( \frac{f_{np}}{\lambda V^{np}} - e^{\lambda V^{np}} \right) \mathbf{A}^{np} \\ \mathbf{T}_{(\xi_0)}^{ip} + \left( \frac{f_{ip}}{\lambda V^{ip}} - e^{\lambda(V^{np} + V^{ip})} \right) : \mathbf{A}^{ip} \end{bmatrix} \bar{\boldsymbol{\varepsilon}} \quad (\text{A.7})$$

536 Finally the expected values of strain in the *test* inclusion can be solved as a function of the average strain  
537  $\bar{\boldsymbol{\varepsilon}}$  based on equation (A.7),

$$\langle\boldsymbol{\varepsilon}_{np}^{\text{test}}\rangle = \langle\mathbf{A}^{np}\rangle : \bar{\boldsymbol{\varepsilon}} \quad \text{and} \quad \langle\boldsymbol{\varepsilon}_{ip}^{\text{test}}\rangle = \langle\mathbf{A}^{ip}\rangle : \bar{\boldsymbol{\varepsilon}} \quad (\text{A.8})$$

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